6ES7516-3TN00-0AB0





SIMATIC S7-1500T, CPU 1516T-3 PN/DP, central processing unit with work memory 3 MB for program and 7.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface, Ethernet, 3rd interface, PROFIBUS, 6 ns bit performance, SIMATIC Memory Card required

| General information | |
|--|--|
| Product type designation | CPU 1516T-3 PN/DP |
| HW functional status | FS11 |
| Firmware version | V3.1 |
| FW update possible | Yes |
| Product function | |
| ● I&M data | Yes; I&M0 to I&M3 |
| • Isochronous mode | Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central) |
| SysLog | Yes |
| Engineering with | |
| STEP 7 TIA Portal configurable/integrated from version | V19 (FW V3.1) / V15 (FW V2.5) or higher |
| Configuration control | |
| via dataset | Yes |
| Display | |
| Screen diagonal [cm] | 6.1 cm |
| Control elements | |
| Number of keys | 6 |
| Mode selector switch | 1 |
| Supply voltage | |
| Rated value (DC) | 24 V |
| permissible range, lower limit (DC) | 19.2 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Mains buffering | |
| Mains/voltage failure stored energy time | 5 ms |
| Repeat rate, min. | 1/s |
| Input current | |
| Current consumption (rated value) | 1.2 A |
| Current consumption, max. | 1.5 A |
| Inrush current, max. | 1.9 A; Rated value |
| l²t | 0.4 A ² ·s |
| Power | |
| Infeed power to the backplane bus | 12 W |
| Power consumption from the backplane bus (balanced) | 30 W |
| Power loss | |
| Power loss, typ. | 24 W |
| Memory | |
| Number of slots for SIMATIC memory card | 1 |
| SIMATIC memory card required | Yes |

| Work memory | |
|--|---|
| Work memory • integrated (for program) | 3 Mbyte |
| integrated (for program)integrated (for data) | |
| | 7.5 Mbyte |
| Load memory | 00 Ob. 4- |
| Plug-in (SIMATIC Memory Card), max. | 32 Gbyte |
| Backup | |
| maintenance-free | Yes |
| CPU processing times | |
| for bit operations, typ. | 6 ns |
| for word operations, typ. | 7 ns |
| for fixed point arithmetic, typ. | 9 ns |
| for floating point arithmetic, typ. | 37 ns |
| CPU-blocks | |
| Number of elements (total) | 8 000; Blocks (OB, FB, FC, DB) and UDTs |
| DB | |
| Number range | 1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999 |
| • Size, max. | 7.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB |
| FB | |
| Number range | 0 65 535 |
| • Size, max. | 1 Mbyte |
| FC | |
| Number range | 0 65 535 |
| • Size, max. | 1 Mbyte |
| • Size, max. | 1 mbyto |
| | 1 Mbyto |
| Size, max. Number of free evels ORs. | 1 Mbyte |
| Number of free cycle OBs Number of free clare OBs | 100 |
| Number of time alarm OBs | 20 |
| Number of delay alarm OBs | 20 |
| Number of cyclic interrupt OBs | 20; With minimum OB 3x cycle of 250 μs |
| Number of process alarm OBs | 50 |
| Number of DPV1 alarm OBs | 3 |
| Number of isochronous mode OBs | 3 |
| Number of technology synchronous alarm OBs | 2 |
| Number of startup OBs | 100 |
| Number of asynchronous error OBs | 4 |
| Number of synchronous error OBs | 2 |
| Number of diagnostic alarm OBs | 1 |
| Nesting depth | |
| per priority class | 24 |
| Counters, timers and their retentivity | |
| S7 counter | |
| Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC counter | |
| Number | Any (only limited by the main memory) |
| Retentivity | , (, |
| — adjustable | Yes |
| S7 times | |
| • Number | 2 048 |
| Retentivity | 2 0.10 |
| • | Voc |
| — adjustable | Yes |
| IEC timer | Any (ant) limited by the ansi- |
| • Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| Data areas and their retentivity | |
| | |
| Retentive data area (incl. timers, counters, flags), max. | 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB |

| Flag | |
|--|---|
| • Size, max. | 16 kbyte |
| Number of clock memories | 8; 8 clock memory bit, grouped into one clock memory byte |
| Data blocks | 2, a cost memory significant modern morning system |
| Retentivity adjustable | Yes |
| Retentivity adjustable Retentivity preset | No |
| Local data | |
| per priority class, max. | 64 kbyte; max. 16 KB per block |
| Address area | o i norto, max. To tto poi blook |
| Number of IO modules | 8 192; max. number of modules / submodules |
| I/O address area | 0 132, max. Humber of modules / submodules |
| • Inputs | 32 kbyte; All inputs are in the process image |
| Outputs | 32 kbyte; All outputs are in the process image |
| per integrated IO subsystem | 52 kbyte, All outputs are in the process image |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| per CM/CP | o huyic |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| | o kuyte |
| Subprocess images • Number of subprocess images, max. | 32 |
| Hardware configuration | 02 |
| | 64: A distributed I/O system is sharesterized not sally by the interretion of |
| Number of distributed IO systems | 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| Number of DP masters | |
| • integrated | 1 |
| • Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Number of IO Controllers | |
| integrated | 2 |
| • Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be |
| Rack | inserted in total |
| Modules per rack, max. | 32; CPU + 31 modules |
| Number of lines, max. | 1 |
| PtP CM | |
| Number of PtP CMs | the number of connectable PtP CMs is only limited by the number of available slots |
| Time of day | |
| Clock | |
| • Type | Hardware clock |
| Backup time | 6 wk; At 40 °C ambient temperature, typically |
| Deviation per day, max. | 10 s; Typ.: 2 s |
| Operating hours counter | |
| • Number | 16 |
| Clock synchronization | |
| • supported | Yes |
| • to DP, master | Yes |
| • on DP, device | Yes |
| • in AS, master | Yes |
| • in AS, device | Yes |
| • on Ethernet via NTP | Yes |
| Interfaces | |
| Number of PROFINET interfaces | 2 |
| Number of PROFIBUS interfaces | 1 |
| Interface | |
| | |
| Interface types | Vac. Y1 |
| RJ 45 (Ethernet) Number of parts | Yes; X1 |
| Number of ports integrated quiteb | 2 Voc |
| • integrated switch | Yes |
| Protocols | |

Yes; IPv4 • IP protocol • PROFINET IO Controller Yes PROFINET IO Device Yes • SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted Web server Yes Media redundancy Yes **PROFINET IO Controller** Services - Isochronous mode Yes Yes; Requirement: IRT and isochronous mode (MRPD optional) Direct data exchange — IRT Yes - PROFlenergy Yes; per user program - Prioritized startup Yes; Max. 32 PROFINET devices 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, - Number of connectable IO Devices, max. PROFIBUS or PROFINET - Of which IO devices with IRT, max. - Number of connectable IO Devices for RT, max. 256 - of which in line, max. 256 Number of IO Devices that can be simultaneously 8: in total across all interfaces activated/deactivated, max. Number of IO Devices per tool, max. 8 — Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data - PROFINET Security Class Update time for IRT $250\ \mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum — for send cycle of 250 µs update time of 375 μs of the isochronous OB is decisive — for send cycle of 500 µs 500 µs to 8 ms - for send cycle of 1 ms 1 ms to 16 ms - for send cycle of 2 ms 2 ms to 32 ms - for send cycle of 4 ms 4 ms to 64 ms — With IRT and parameterization of "odd" send cycles Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s ... 3 Update time for RT 250 µs to 128 ms — for send cycle of 250 μs - for send cycle of 500 μs 500 µs to 256 ms — for send cycle of 1 ms 1 ms to 512 ms - for send cycle of 2 ms 2 ms to 512 ms - for send cycle of 4 ms 4 ms to 512 ms **PROFINET IO Device** Services - Isochronous mode Nο -- IRT Yes — PROFlenergy Yes; per user program - Shared device Yes - Number of IO Controllers with shared device, max. - activation/deactivation of I-devices Yes; per user program - Asset management record Yes; per user program - PROFINET Security Class SNMP Configuration and DCP Read Only Interface types • RJ 45 (Ethernet) Yes; X2 Number of ports 1 • integrated switch Nο Protocols • IP protocol Yes: IPv4 • PROFINET IO Controller Yes • PROFINET IO Device Yes Yes • SIMATIC communication • Open IE communication Yes; Optionally also encrypted

| Web server | Yes |
|---|--|
| | No |
| Media redundancy PROFINET IO Controller | NO |
| PROFINET IO Controller | |
| Services | A) |
| — Isochronous mode | No |
| — Direct data exchange | No |
| — IRT | No |
| — PROFlenergy | Yes; per user program |
| — Prioritized startup | No |
| Number of connectable IO Devices, max. | 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| Number of connectable IO Devices for RT, max. | 32 |
| — of which in line, max. | 32 |
| Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| — PROFINET Security Class | 1 |
| Update time for RT | |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| PROFINET IO Device | |
| Services | |
| — Isochronous mode | No |
| — IRT | No |
| — PROFlenergy | Yes; per user program |
| Prioritized startup | No |
| — Shared device | Yes |
| | |
| Number of IO Controllers with shared device, max. | 4 |
| activation/deactivation of I-devices | Yes; per user program |
| — Asset management record | Yes; per user program |
| — PROFINET Security Class | SNMP Configuration and DCP Read Only |
| 3. Interface | |
| Interface types | |
| • RS 485 | Yes; X3 |
| Number of ports | 1 |
| Protocols | |
| PROFIBUS DP master | Yes |
| PROFIBUS DP device | No |
| SIMATIC communication | Yes |
| PROFIBUS DP master | |
| Number of connections, max. | 48; for the integrated PROFIBUS DP interface |
| • max. number of DP devices | 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| Services | |
| — Equidistance | Yes |
| — Isochronous mode | Yes |
| activation/deactivation of DP devices | Yes |
| Interface types | |
| RJ 45 (Ethernet) | |
| • 100 Mbps | Yes |
| Autonegotiation | Yes |
| Autocrossing | Yes |
| Industrial Ethernet status LED | Yes |
| RS 485 | |
| | 12 Mhit/e |
| Transmission rate, max. | 12 Mbit/s |
| Protocols | |
| Protocols | |
| PROFIsafe | No |
| PROFIsafe Number of connections | |
| PROFIsafe | No 256; via integrated interfaces of the CPU and connected CPs / CMs 10 |

| Number of connections via integrated interfaces | 128 |
|--|---|
| Number of S7 routing paths | 16 |
| Redundancy mode | |
| H-Sync forwarding | Yes |
| Media redundancy | |
| — Media redundancy | only via 1st interface (X1) |
| — MRP | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; |
| MDD interconnection ourserted | MRP Client |
| MRP interconnection, supported | Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 |
| — MRPD | Yes; Requirement: IRT |
| Switchover time on line break, typ. | 200 ms; For MRP, bumpless for MRPD |
| — Number of stations in the ring, max. | 50 |
| SIMATIC communication | V |
| PG/OP communication | Yes; encryption with TLS V1.3 pre-selected |
| • S7 routing | Yes |
| Data record routing | Yes |
| S7 communication, as server | Yes |
| S7 communication, as client | Yes |
| User data per job, max. | See online help (S7 communication, user data size) |
| Open IE communication | |
| • TCP/IP | Yes |
| — Data length, max. | 64 kbyte |
| several passive connections per port, supported | Yes |
| • ISO-on-TCP (RFC1006) | Yes |
| — Data length, max. | 64 kbyte |
| • UDP | Yes |
| — Data length, max. | 2 kbyte; 1 472 bytes for UDP broadcast |
| — UDP multicast | Yes; Max. 5 multicast circuits |
| • DHCP | Yes |
| • DNS | Yes |
| • SNMP | Yes |
| • DCP | Yes |
| • LLDP | Yes |
| Encryption | Yes; Optional |
| Web server | |
| • HTTP | Yes; Standard and user pages |
| • HTTPS | Yes; Standard and user pages |
| • web API | |
| Number of sessions, max. | 200 |
| — number of simultaneous HTTP calls, max. | 4 |
| — HTTP request body, max. | 131 072 byte |
| OPC UA | 10.0123,0 |
| Runtime license required | Yes; "Medium" license required |
| OPC UA Client | Yes; Data Access (registered Read/Write), Method Call |
| Application authentication | Yes |
| Security policies | Available security policies: None, Basic128Rsa15, Basic256Rsa15, |
| — occurry pondice | Basic256Sha256 |
| — User authentication | "anonymous" or by user name & password |
| Number of connections, max. | 10 |
| Number of nodes of the client interfaces, recommended max. | 2 000 |
| Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_ max. | 300 |
| Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. | 20 |
| Number of elements for one call of OPC_UA_MethodGetHandleList, max. | 100 |
| Number of simultaneous calls of the client instructions for session management, per connection, max. | 1 |
| Number of simultaneous calls of the client instructions for data access, per connection, max. | 5 |
| Number of registerable nodes, max. | 5 000 |

| Number of registerable method calls of OPC_UA_MethodCall, max. | 100 |
|--|---|
| Number of inputs/outputs when calling OPC_UA_MethodCall, max. | 20 |
| OPC UA Server | Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space |
| Application authentication | Yes |
| — Security policies | available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss |
| User authentication | "anonymous" or by user name & password |
| — GDS support (certificate management) | Yes |
| Number of sessions, max. | 48 |
| Number of accessible variables, max. | 100 000 |
| Number of registerable nodes, max. | 20 000 |
| Number of subscriptions per session, max. | 50 |
| — Sampling interval, min. | 100 ms |
| — Publishing interval, min. | 100 ms |
| Number of server methods, max. | 50 |
| Number of inputs/outputs per server method, max. | 20 |
| Number of monitored items, recommended max. | 4 000; for 1 s sampling interval and 1 s send interval |
| — Number of server interfaces, max. | 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace" |
| Number of nodes for user-defined server interfaces, | 30 000 |
| max. | |
| Alarms and Conditions | Yes |
| Number of program alarms | 200 |
| Number of alarms for system diagnostics | 100 |
| Further protocols | |
| MODBUS | Yes; MODBUS TCP |
| Isochronous mode | |
| Equidistance | Yes |
| S7 message functions | |
| Number of login stations for message functions, max. | 64 |
| | |
| number of subscriptions, max. | 500 |
| | 500 8 000 |
| number of subscriptions, max. | |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. | 8 000 |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control Status/control variable | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables • Number of variables, max. | Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. | Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing | Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. Forcing • Forcing | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs |
| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. Forcing • Forcing • Forcing • Forcing, variables, max. • Number of variables, max. | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job |
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| number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control Status/control variable Variables Number of variables, max. of which status variables, max. Forcing Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present | 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes |
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| Tools | |
|--|--|
| Traces | |
| Number of configurable Traces | 4 |
| Memory size per trace, max. | 512 kbyte |
| Interrupts/diagnostics/status information | |
| Diagnostics indication LED | |
| RUN/STOP LED | Yes |
| • ERROR LED | Yes |
| MAINT LED | Yes |
| Connection display LINK TX/RX | Yes |
| Supported technology objects | |
| Motion Control | Yes; Note: The number of technology objects affects the cycle time of the PLC |
| Number of available Motion Control resources for technology objects | program; selection guide via the TIA Selection Tool 6 400 |
| Required Motion Control resources | |
| — per speed-controlled axis | 40 |
| — per positioning axis | 80 |
| — per positioning axis — per synchronous axis | 160 |
| per synchronous axis per external encoder | 80 |
| • | 20 |
| — per cam track | 160 |
| — per cam track | 40 |
| per probe Number of available Extended Motion Control resources | |
| Number of available Extended Motion Control resources for technology objects Required Extended Motion Control resources | 192 |
| — per cam (1 000 points and 50 segments) | 2 |
| — per cam (1 000 points and 50 segments) — per cam (10 000 points and 50 segments) | 20 |
| — for each set of kinematics | 30 |
| — per Interpreter | 60 |
| Per leading axis proxy | 3 |
| | 3 |
| Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) | 55 |
| Number of positioning axes at motion control cycle of 8 ms (typical value) | 80 |
| Controller | |
| PID_Compact | Yes; Universal PID controller with integrated optimization |
| PID_3Step | Yes; PID controller with integrated optimization for valves |
| PID-Temp | Yes; PID controller with integrated optimization for temperature |
| Counting and measuring | |
| High-speed counter | Yes |
| Ambient conditions | |
| Ambient temperature during operation | |
| • horizontal installation, min. | 0 °C |
| • horizontal installation, max. | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |
| • vertical installation, min. | 0 °C |
| vertical installation, max. | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off |
| Ambient temperature during storage/transportation | |
| • min. | -40 °C |
| • max. | 70 °C |
| Altitude during operation relating to sea level | |
| Installation altitude above sea level, max. | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual |
| configuration / header | |
| configuration / programming / header | |
| Programming language | |
| — LAD | Yes |
| — FBD | Yes |
| — STL | Yes |
| — SCL | Yes |
| — CFC | Yes |
| — GRAPH | Yes |
| | |

| Know-how protection | |
|---|-------------------------------|
| User program protection/password protection | Yes |
| Copy protection | Yes |
| Block protection | Yes |
| Access protection | |
| protection of confidential configuration data | Yes |
| Password for display | Yes |
| Protection level: Write protection | Yes |
| Protection level: Read/write protection | Yes |
| Protection level: Write protection for Failsafe | No |
| Protection level: Complete protection | Yes |
| User administration | Yes; device-wide |
| programming / cycle time monitoring / header | |
| • lower limit | adjustable minimum cycle time |
| • upper limit | adjustable maximum cycle time |
| Dimensions | |
| Width | 175 mm |
| Height | 147 mm |
| Depth | 129 mm |
| Weights | |
| Weight, approx. | 1 929 g |

7/13/2024

last modified: